

## Receiving Report

Date: 12/9/13  
 Supplier: CAST & MFG INC  
 Packing Slip: Yes No Release Note Attached: Yes ✓ No ✓ N/A \_\_\_\_\_  
 Invoice: Yes No Waybill Attached: Yes No N/A \_\_\_\_\_  
 Receipt: Cash Cr Shipment Complete: Yes No N/A \_\_\_\_\_  
 QC6 Inspection 14 12/10/13 N/A \_\_\_\_\_  
 Work Order 9-89 N/A \_\_\_\_\_

Discrepancies						
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin: 12/9/13  
 Date  
 Received/Costing  
 Initial

Location \_\_\_\_\_

## Purchase Order Receipt Listing

Friday, September 14, 2012 9:24:09 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO17760 Receipt Dates from 9/14/2012 to 9/14/2012 All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date/ Req	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
PO17760	1	VU-TRA002	Castle Metals Aerospace M2024T3A0.750X0.7 f 50X.040	8/31/2012 9/14/2012 12.0000			\$16.85 0.0000		0 0		\$202.20

USD	No	2024-T3 ANGLE .750 X .750 X .040"	WALL	12.0000	12.0000	Total Received Quantity:	12.0000
						Total Qty to Inspect (PO U/M):	0.0000
						Total Reject Quantity:	0.0000
						Total Receipt Value:	\$202.20

**Total Balance Due Quantity:**



# PACKING SLIP AND TEST REPORT

**Castle Metals®**  
A. M. Castle & Co.

4175 ROYAL DRIVE, SUITE 600, KENNESAW, GA  
(770) 499-1112 FAX: 770 499-1134

Telex:

628288

S DART AEROSPACE LTD  
C 1270 ABERDEEN STREET  
L HAWKSBURY, ONTARIO  
D CANADA  
T K6A 1K7  
O

628288

S DART AEROSPACE LTD  
H 1270 ABERDEEN STREET  
I HAWKSBURY, ONTARIO  
P CANADA  
T K6A 1K7  
O

QUANTITY ORDERED PIECES	QUANTITY SHIPPED PIECES	LENGTH INCHES	LENGTH INCHES
2	2	72.000	72.000

DAS  
14  
12/09/13

## CERTIFIED REPORT OF MECHANICAL PROPERTIES

MILL	PIECES	LOT NUMBER	TEMPER	DIRECTION	ULTIMATE STRENGTH KSI	YIELD KSI	COMPRESSION	ELONGATION	COND	CAGE#

## CHEMICAL COMPOSITION LIMITS

Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Oth.	To	Remainder Al (Aluminum)
MIN 2024		03 .800	00 .300	01 .200							
MAX	00 .500	00 .500	04 .900	00 .900	01 .800	00 .100	00 .250	00 .150	00 .050	00 .150	

CERTIFICATION - We hereby certify that the material covered by this certification has been tested in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. \*\*\* CONTINUED \*\*\*

SH: ANGLES - 90°C  
SIZE: TUBE / 4X2X2  
DETACH: ALL CLAIMS FOR ERRORS AND DEFECTS MUST BE MADE WITHIN TEN (10) DAYS AFTER RECEIPT OF GOODS. E&OE. EMILWAV

Signed by S. Anderson CAGE # 5  
CERTIFICATION ANALYST: CASTLE METALS AEROSPACE

Received by

# PACKING SLIP AND TEST REPORT



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I 1270 ABERDEEN STREET  
P HAWKSBURY, ONTARIO  
T CANADA  
O K6A 1K7

CUSTOMER PURCHASE ORDER NO.			PAGE
PO17760			2
RELEASE NO.	C. ITEM	TW. ITEM	REV.
9/11/12	SS	9/12/12	1 of 1

DATE OF ORDER	DATE REQUIRED	DATE SHIPPED	SALES ID
9/11/12	SS	9/12/12	MTO

PACKING SLIP NO. 1807921-1

SHIP VIA	F.O.B.
FEDERAL EXPRESS NEXT DAY AIR	
FOB Our Dock	BUYER

CHANTAL	TOTAL	TOTAL	TOTAL WEIGHT

DESCRIPTION	QUANTITY ORDERED	QUANTITY SHIPPED	LENGTH	PIECES	LENGTH	PIECES	END USER:	DART AEROSPACE
							CUSTOM BROKER:	
							KUEHNE & NAGEL LTD	
							1155 RUE UNIVERSITY, SUITE 400	
							MONTRÉAL QUÉBEC H3B 3A7 CANADA	
							PH 514-397-9900 (244)	
							FX 514-397-0400	
							SHIP FED EX P1	
							BILL CUSTOMER ACT# 15179324-0	
							SCHEDULE B COMMODITY CODE 7604.29.1000 Aluminum Extrusion	
							Mill Actuals Attached	
							Invoice Attached	

## CERTIFIED REPORT OF MECHANICAL PROPERTIES

Mill	PIECES	LOT NUMBER	TEMPER	DIRECTION	ULTIMATE STRENGTH KSI	YIELD STRENGTH KSI	COMPRESSION	ELONGATION

These Commodities/Technologies are subject to US Export Administration & US State Dept. Requirements and, if intended for export, were / are exported thereunder. Diversion contrary to US law is prohibited.

*S. Anderson* *R. O'Sullivan*  
S. Anderson  
CERTIFICATION ANALYST, CASTLE METALS AEROSPACE

Signed by *S. Anderson*  
CERTIFICATION ANALYST, CASTLE METALS AEROSPACE

\* END OF FORM \*\*\*

CERTIFICATION - We hereby certify that the material covered by this certification has been tested in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination.

\* END OF FORM \*\*\*

DEPARTMENT OF DEFENSE CLAIMS FOR ERRORS AND DEFICIENCIES MUST BE MADE WITHIN TEN (10) DAYS AFTER RECEIPT OF GOODS. EEO Employer Received by

03-21-'12 08:10 FROM-Castle Metals

253-854-7401

T-485 P0002/0002 F-037



Kaiser Aluminum Alexco LLC  
6520 W. Allison Rd.  
Chandler, AZ 85226  
866-525-3926

Castle Metals Aerospace  
20826 68th Ave. S.

## CERTIFIED TEST REPORT

Mill Lot #: 104574

Kent

WA 98032

Invoice #: 169145

Customer Order #: 94257209H

Shipment Complete

Produced To: 1503-1420

Packing: Fiber Box

Date: 03/13/12

Item Number: 1

Die Number: 16553

Net Weight (Lbs.): 330

Alloy - Temper: 2024 - T3511

Cut Length (in.): 144.000

No. of Boxes: 3

Specifications AMS QQ-A-200/3

ASTM B221-08

No. of Pieces: 365

Feet: 4380.00

Customer Stencil: BAC1503-1420:TM360-3754:16553



Remarks:

## Mechanical Test Reports

Mill Lot #	# Pcs.	Alloy - Temper	YS (ksi)	UTS (ksi)	% Elong.	Conductivity (%IACS)	SCF
104574 - 1	365	2024 - T3511	49.1	64.5	16.7	29.8	

(DAS 14-8-89) R/09/17

## Chemical Composition Limits

Alloy	Si Min	FE Min	CU Min	MN Min	MG Min	CR Min	ZN Min	Tl Min	ZR Min	V Min	Others Each
2024	0.00	0.00	3.8	0.30	1.2	0.00	0	0.00			0.05
	Si Max	FE Max	CU Max	MN Max	MG Max	CR Max	ZN Max	Tl Max	ZR Max	V Max	Others Total
0.50 0.50 4.9 0.9 1.8 0.10 0.25 0.15 0.15											

Remainder is Aluminum

Certified Test Report: Kaiser Aluminum Alexco LLC, hereby certifies that metal shipped under this order was made in the USA from material melted in the USA and was inspected and tested and found to be in conformance with the applicable specifications forming a part of the description set forth in Kaiser Alexco's sales acknowledgement form. Any warranty is limited to that shown on Kaiser Alexco's general terms and conditions of sale. Test reports are on file subject to examination.

This commodity is shipped within the United States in accordance with the Export Administration Regulations. Diversion contrary to U.S. Law is prohibited.

Gary Thomas: Metallurgical Manager



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

# PURCHASE ORDER

Purchase Order ID PO17760

Purchase Order Date 8/27/12

PO Print Date 8/27/12

Page Number 1 of 1

**Order From :**  
CASTLE METALS AEROSPACE  
P.O BOX 51920, UNIT E  
LOS ANGELES,, CA 90051-6220  
US

VU-TRA002

Contact Name  
Vendor Phone 800 421 1133  
Vendor Fax 203 795 0753

Vendor Account Nbr

Buyer Chantal Lavoie  
Requisition Nbr  
Tax Resale Nbr 10127-2607  
Terms Net 30  
Currency USD  
FOB Destination-Collect

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

FAXED  
8/27/12 08:15p

M1220V7

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M2024T3A0.750X0.750X.040	2024-T3 ANGLE .750' X .750 X .040" WALL	8/31/12 Yes	12.00 f	FedEx PI collect	\$16.8500	\$202.20

Special Inst:  
CASTLE METEAL AEROSPACE PART #  
60-3754  
MATERIAL: 2024-T3511 AS PER AMS-  
QQ-A-200/3

END USE: AW139 HELICOPTER  
OPERATOR

NOTE: PLEASE CUT IN LENGTH OF 6FT  
AND  
SHIP OVERNIGHT FEDEX. ACCT:  
15179324-0

PO Total: \$202.20

**MATERIAL CERTIFICATION  
REQD UPON DELIVERY**

Change Nbr: 1

Change Date: 8/27/12

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required - YES  NO